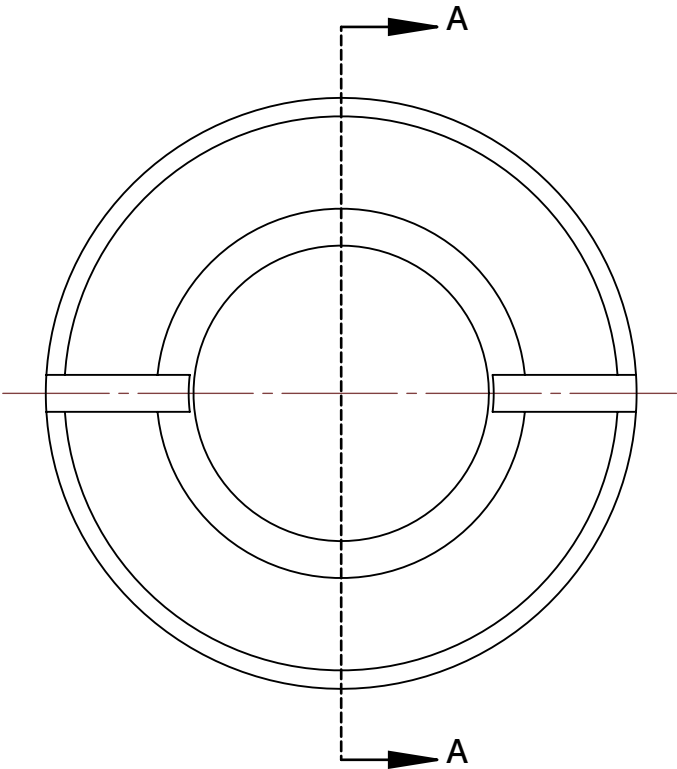


SECTION A-A



ORDER NO.	A THREAD	B THREAD	C
113487-24	1"-14	1/4-28	1.00
113487-1	1"-14	1/4-28	1.00
113487-2	1"-14	3/8-24	1.00
113487-3	1"-14	7/16-20	1.00
113487-4	1"-14	1/2-20	1.00
113487-5	1"-14	3/4-16	1.00



SPEEDGRIP CHUCK CO.
2000 Industrial Parkway
Elkhart IN, 46516, USA
PH: 574-294-1506

DRAWBAR INSERT

SCALE	NTS
UNIT	INCH
SHEET	1 of 1

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