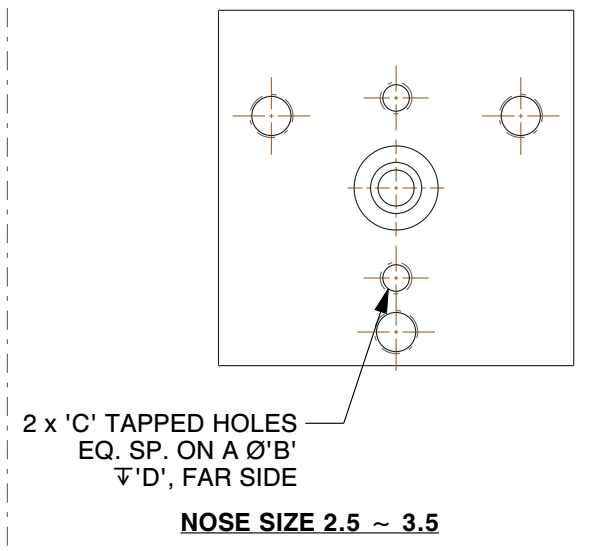
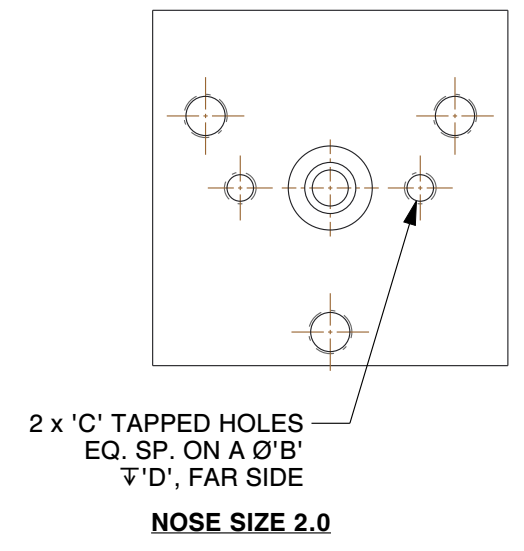
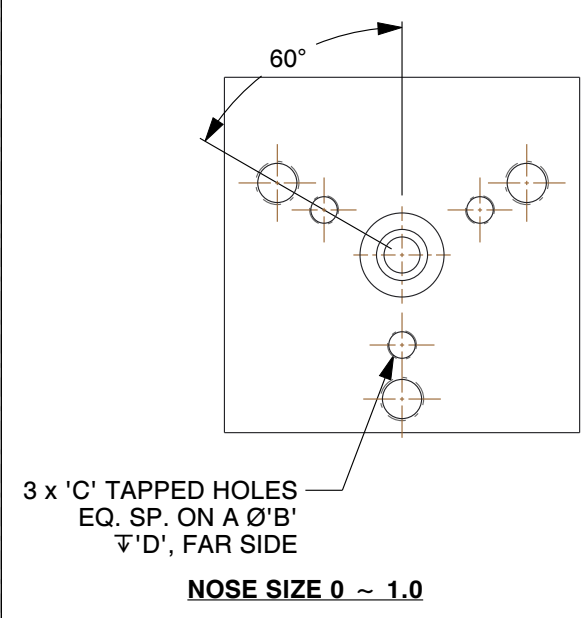


NOTE:
1. HOLE LOCATIONS & SIZES SHOWN ARE SAME ON ALL STD. SPEEDGRIP SINGLE, DOUBLE & REVERSE TAPER CHUCKS.



RETAINER ASSEMBLY TAPPED HOLES

NOSE SIZE	A	B	C	∇D		MOUNTING HOLES		
				TAP	DRILL	.750R	1.250R	1.750R
0	.437	.938	#6-32	THRU	THRU	★	★	★
0.5	.562	.938	#6-32	THRU	THRU	★	★	★
1.0	.687	.938	#6-32	THRU	THRU	★	★	★
2.0	.875	1.094	1/4-20	THRU	THRU	★	★	★
2.5	1.250	1.094	1/4-20	.500	.680		★	★
3.0	1.500	1.094	1/4-20	.440	.630		★	★
3.5	2.250	1.250	1/4-20	.500	.680			★

SPEEDGRIP CHUCK CO.
2000 Industrial Parkway
Elkhart IN, 46516, USA
PH: 574-294-1506

4" SERIES NOSE PLATES

SCALE	NTS
UNIT	INCH
SHEET	1 of 1

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