6.545

1.588   1.323   3.010   .625

6x .375-16 x 1.75

∅ .316 ▽ .75
.375-16 ▽ .50
(3) EQ. SP.

A

3.750

4.094

3.000

∅ 9.000   ∅ 4.748 +.005 −.000

∅ 4.969   ∅ 8.50 5.00 (RANGE LIMITS)

∅ .316 ▽ .75
.375-16 ▽ .50
(3) EQ. SP.
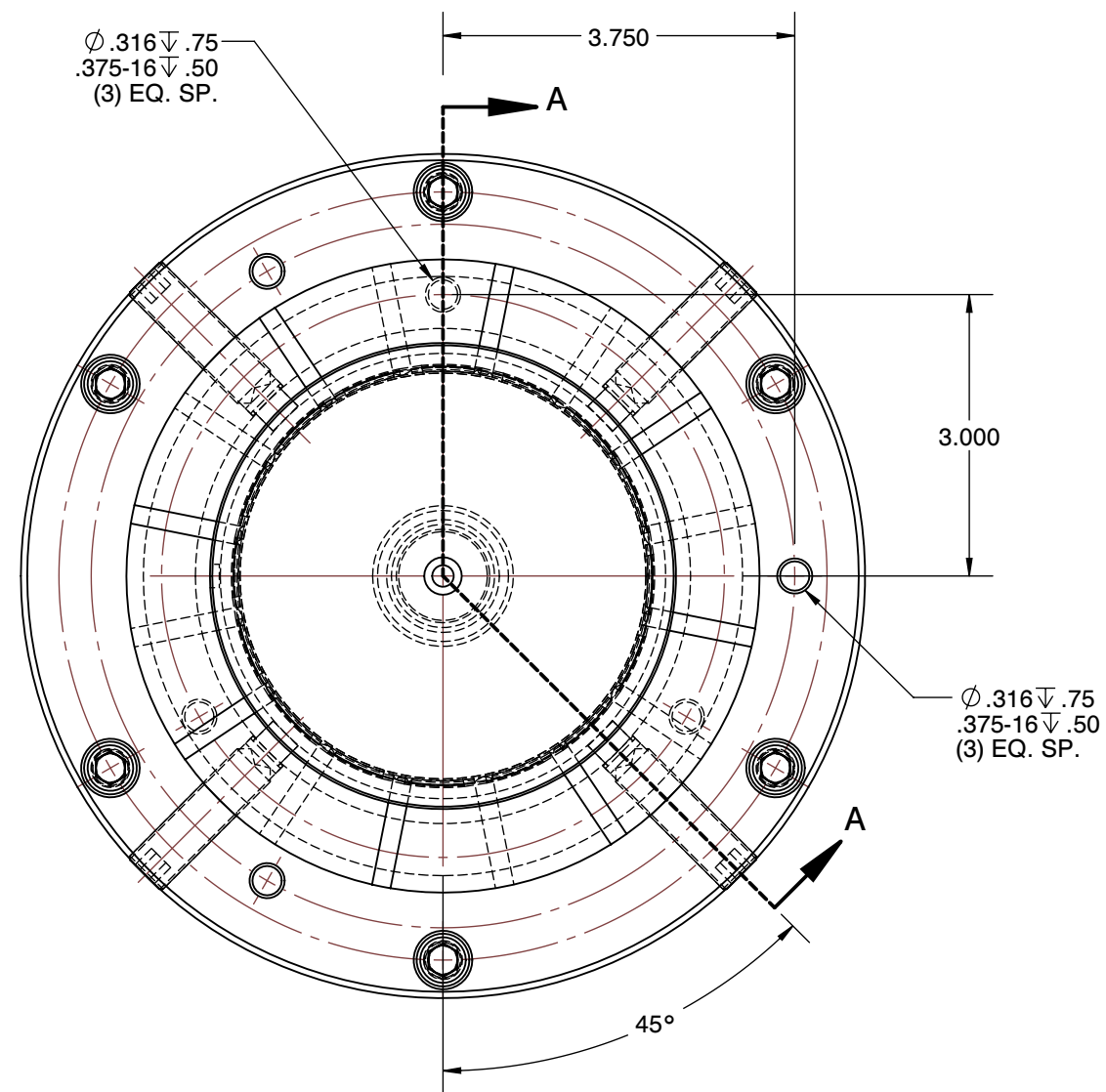
1-15
THREAD

∅ 4.512 +.0000 −.0005

A

45°

.750

SECTION A-A

SPEEDGRIP CHUCK CO.
2000 Industrial Parkway
Elkhart IN, 46516, USA
PH: 574-294-1506

MD-50
MD STYLE MANDREL CHUCKS

SCALE	NTS
UNIT	INCH
SHEET	1 of 1

NOTES:
1. MAXIMUM DRAWBAR FORCE: 13,000 LBS. (MANY APPLICATIONS REQUIRE LESS THAN THE FULL RECOMMENDED FORCE.)
2. SLEEVES MUST BE ORDERED SEPARATELY.